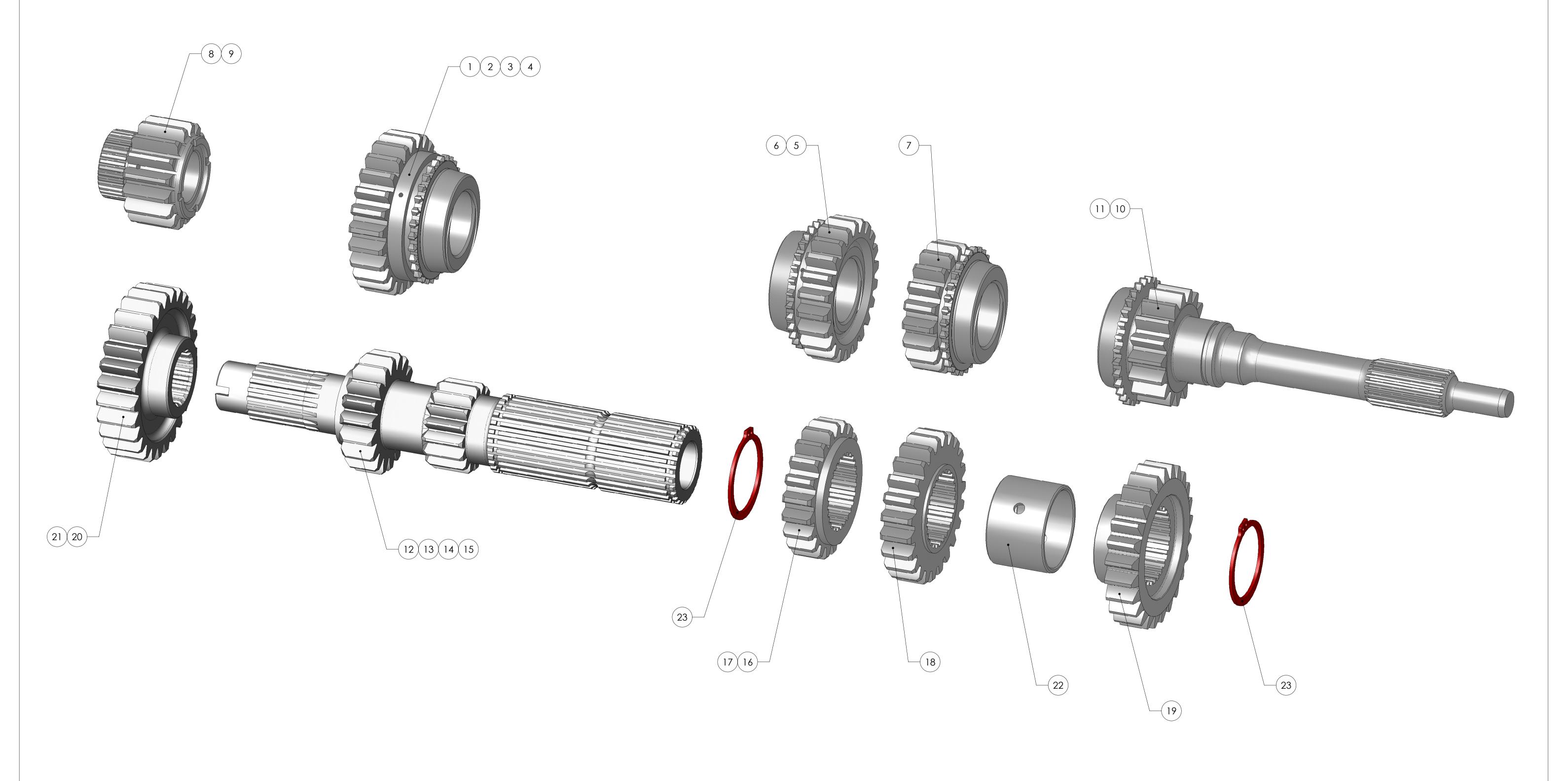
Drg No. QKE13Z

REMOVE ALL BURRS AND SHARP EDGES. THIRD ANGLE PROJECTION.



TITLE GENERAL ASSEMBLY

SCALE 1:1 U.O.S. SHEET 1 OF 2 **Drg. No.** QKE13Z

A1(4)border

Quaife Design & Development.

FINISH. MACH,
LIMITS. FRACT. ± 1/64".

DEC. ± 0.005".

MATERIAL.

TREATMENT.

ISSUE. 01 DATE. 4.9.08

DRAWN BY. J.P.D.

Used In. QUAIFE FORD SIERRA

5SPEED CLUBMAN SYNCHRO GRIND@G

REMOVE ALL BURRS AND SHARP EDGES. THIRD ANGLE PROJECTION. Drg No. QKE13Z

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-13Z1-16	1ST GEAR M/S, 25T - R2.040:1	1
2	E-13Z1-29	1ST GEAR M/S, 27T - R2.200:1	1
3	E-13Z1-02	1ST GEAR M/S, 26T - R2.390:1	1
4	E-13Z1-34	1ST GEAR M/S, 28T - R2.745:1	1
5	E-13Z1-03	2ND GEAR M/S, 22T - R1.540:1	1
6	E-13Z1-30	2ND GEAR M/S, 23T - R1.690:1	1
7	E-13Z1-04	3RD GEAR M/S, 19T - R1.210:1	1
8	E-13Z2-05	5TH GEAR M/S, 16T - R0.870:1	1
9	E-13Z1-35	5TH GEAR M/S, 19T - R0.931:1	1
10	E-13Z1-13	INPUT SHAFT, 17T - R1:1 SHORT	1
11	E-13Z1-14	INPUT SHAFT, 17T - R1:1 LONG	1
12	E-13Z1-15	LAYSHAFT 1ST/REV, 18T - R2.040:1	1
13	E-13Z1-27	LAYSHAFT 1ST/REV, 18T - R2.200:1	1
14	E-13Z1-08	LAYSHAFT - 1ST R2.390:1	1
15	E-13Z1-33	LAYSHAFT 1ST/REV, 15T - R2.745:1	1
16	E-13Z1-11	2ND GEAR L/S, 21T - R1.540:1	1
17	E-13Z1-28	2ND GEAR L/S, 20T - R1.690:1	1
18	E-13Z1-12	3RD GEAR L/S, 23T - R1.210:1	1
19	E-13Z1-09	4TH GEAR L/S, 25T - R1:1	1
20	E-13Z1-07	5TH GEAR L/S, 27T - R0.870:1	1
21	E-13Z1-18	5TH GEAR L/S, 30T - R0.930:1	1
22	E-2Z1-12	SPACER 3RD/4TH GEAR L/S	1
23	246	CIRCLIP - EXTERNAL	2

TITLE GENERAL ASSEMBLY

SCALE 1:5 U.O.S. **Drg. No.** QKE13Z SHEET 2 OF 2

A2(4)border

Quaife Design & Development.

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	FINISH. MACH,	GRIND@G
	LIMITS. FRACT. ± 1/64".	
	DEC. ± 0.005".	
	MATERIAL.	
	TREATMENT.	
	ISSUE. 01 DATE. 4.9.08	
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