

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-17Z1-02	5th GEAR L/S	1
2	E-17Z1-03	4th GEAR L/S.	1
3	E-17Z1-28	MAINSHAFT LONG	1
4	E-17Z1-06	SPACER. SMALL L/S.	1
5	E-17Z1-07	LOCKNUT L/S	1
6	E-17Z2-08	LAYSHAFT. 2nd HOMOLOGATED, 1st & REV. GEARS	1
7	E-17Z1-16	THRUST WASHER, REV. GEAR M/S	1
8	E-17Z2-17	REV. GEAR M/S 34T.	1
9	E-17Z2-18	DRIVE DISC. 1st/REV. & 2nd/3rd GEARS	2
10	E-17Z1-19	THRUST WASHER, 1st & 2nd GEARS M/S	2
11	E-17Z2-20	1st GEAR M/S. 34T.	1
12	E-17Z1-22	THRUST WASHER. 3rd GEAR M/S	1
13	E-17Z2-24	4th GEAR M/S. 27T.	1
14	E-17Z1-25	THRUST WASHER. 4th GEAR	1
15	E-17Z2-26	DRIVE DISC. 4th/5th GEARS	1
16	E-17Z2-27	INPUT SHAFT / 5th GEAR.	1
17	E-17Z1-30	REVERSE IDLER GEAR	1
18	E-17Z1-33	3rd GEAR L/S. 18T. HOMOLOGATED	1
19	E-17Z2-34	2nd GEAR M/S. HOMOLOGATED	1
20	E-17Z2-35	3rd GEAR M/S. HOMOLOGATED	1
21	E-17Z1-37	SPACER - LARGE - L/S	1
22	245	BEARING - ROLLER 35x40x17	3
23	246	CIRCLIP - EXTERNAL	2
24	778	DOWEL ϕ 1/8x3/8 LG	1
25	783	CIRCLIP - EXTERNAL	1
26	787	BEARING - ROLLER 43x48x17	2

TITLE GEAR CLUSTER ASSEMBLY
 SCALE 1:2 U.O.S. SHEET 1 OF 2
 Drg. No. E-17Z1-01

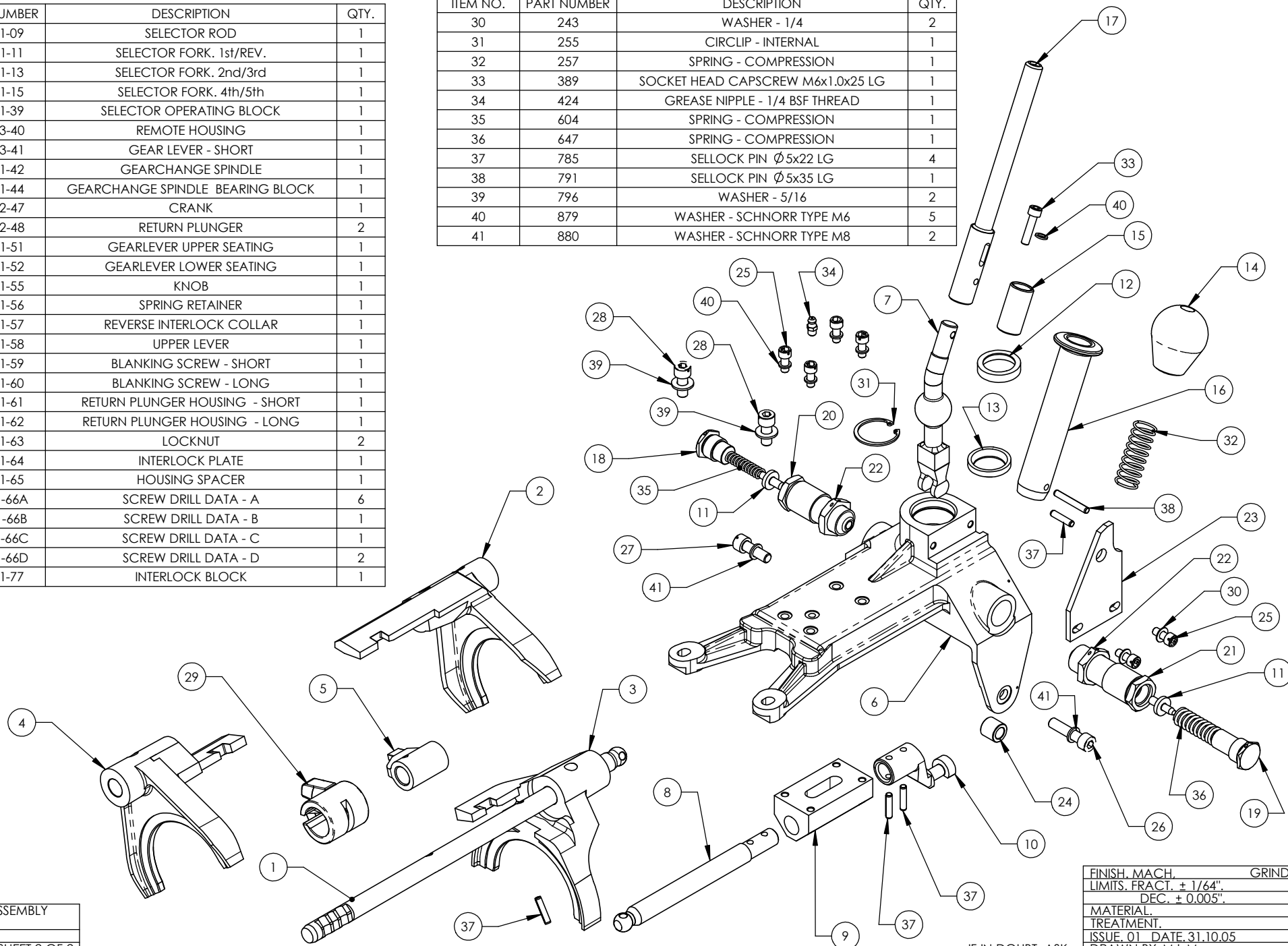
Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH MACH. GRIND@G
 LIMITS. FRACT. $\pm 1/64"$
 DEC. $\pm 0.005"$
 MATERIAL.
 TREATMENT.
 ISSUE 01 DATE 31.10.05
 DRAWN BY. M.L.M.
 Used In. FORD MT75 CLUSTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-17Z1-09	SELECTOR ROD	1
2	E-17Z1-11	SELECTOR FORK. 1st/REV.	1
3	E-17Z1-13	SELECTOR FORK. 2nd/3rd	1
4	E-17Z1-15	SELECTOR FORK. 4th/5th	1
5	E-17Z1-39	SELECTOR OPERATING BLOCK	1
6	E-17Z3-40	REMOTE HOUSING	1
7	E-17Z3-41	GEAR LEVER - SHORT	1
8	E-17Z1-42	GEARCHANGE SPINDLE	1
9	E-17Z1-44	GEARCHANGE SPINDLE BEARING BLOCK	1
10	E-17Z2-47	CRANK	1
11	E-17Z2-48	RETURN PLUNGER	2
12	E-17Z1-51	GEARLEVER UPPER SEATING	1
13	E-17Z1-52	GEARLEVER LOWER SEATING	1
14	E-17Z1-55	KNOB	1
15	E-17Z1-56	SPRING RETAINER	1
16	E-17Z1-57	REVERSE INTERLOCK COLLAR	1
17	E-17Z1-58	UPPER LEVER	1
18	E-17Z1-59	BLANKING SCREW - SHORT	1
19	E-17Z1-60	BLANKING SCREW - LONG	1
20	E-17Z1-61	RETURN PLUNGER HOUSING - SHORT	1
21	E-17Z1-62	RETURN PLUNGER HOUSING - LONG	1
22	E-17Z1-63	LOCKNUT	2
23	E-17Z1-64	INTERLOCK PLATE	1
24	E-17Z1-65	HOUSING SPACER	1
25	E-17Z1-66A	SCREW DRILL DATA - A	6
26	E-17Z1-66B	SCREW DRILL DATA - B	1
27	E-17Z1-66C	SCREW DRILL DATA - C	1
28	E-17Z1-66D	SCREW DRILL DATA - D	2
29	E-17Z1-77	INTERLOCK BLOCK	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
30	243	WASHER - 1/4	2
31	255	CIRCLIP - INTERNAL	1
32	257	SPRING - COMPRESSION	1
33	389	SOCKET HEAD CAPSCREW M6x1.0x25 LG	1
34	424	GREASE NIPPLE - 1/4 BSF THREAD	1
35	604	SPRING - COMPRESSION	1
36	647	SPRING - COMPRESSION	1
37	785	SELLOCK PIN Ø5x22 LG	4
38	791	SELLOCK PIN Ø5x35 LG	1
39	796	WASHER - 5/16	2
40	879	WASHER - SCHNORR TYPE M6	5
41	880	WASHER - SCHNORR TYPE M8	2



TITLE GEAR CLUSTER ASSEMBLY

SCALE 1:10 U.O.S. SHEET 2 OF 2

Drg. No. E-17Z1-01

Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE_01 DATE. 31.10.05	
DRAWN BY. M.L.M.	
Used In.	FORD MT75 CLUSTER