

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-1Y1-25	I/PUT SHAFT INC. 2nd & REV. GEARS	1
2	E-1Y1-14	I/P 3rd GEAR. R1.750:1	1
3	E-1Y1-15	I/P 4th GEAR. R1.354:1	1
4	E-1Y1-16	I/P 5th GEAR. R0.972:1	1
5	E-1Y1-17	O/P 1st GEAR. R3.454:1	1
6	E-1Y1-18	O/P 2nd GEAR. R2.333:1	1
7	E-1Y1-19	O/P 3rd/4th GEARS INC. SPEEDO DRIVE.	1
8	E-1Y1-22	O/P 5th GEAR. R0.972:1	1
9	E-1Y1-23	INNER TRACK. I/P 3rd GEAR.	1

TITLE GEARBOX ASSEMBLY

SHEET 2 OF 2 SCALE 1:1 U.O.S.

Drg. No. QKE1Y

Quaife Design & Development.

IF IN DOUBT, ASK.

TREATMENT.

LIMITS. FRACT. ± 1/64".

DEC. ± 0.005".

FINISH. MACH,

MATERIAL.

ISSUE. 01 DATE. 18.8.08

DRAWN BY. J.P.D.

Used In. SUBARU IMPREZA/LEGACY
5 SPEED SYNCHRO KIT

GRIND@G