

**Quaife Parts List No. :- E-4Y1-PL01**  
**For QUAIFE:- SUBARU IMPREZA GEARBOX**  
**CLUBMANS RATIO'S**

Sheet	1	Of	1
Date	28/7/03		
Drawn By	M.L.M		
Rev. No.	10		

**Consists of :- MANUFACTURED ITEMS**

Part No.	Iss.	Title / Description	Qty.	Rev.
E-4Y1-02	2	OUTPUT TUBE 4 <sup>TH</sup> GEAR. 25T. R1.250:1	1	6
E-4Y1-03	3	OUTPUT TUBE 5 <sup>TH</sup> GEAR. 25T. R0.962:1	1	6
E-4Y1-04	3	INPUT 4 <sup>TH</sup> GEAR. 20T. R1.250:1	1	6
E-4Y1-05	3	INPUT 5 <sup>TH</sup> GEAR. 26T. R0.962:1	1	6
E-4Y1-06	3	REV IDLER GEAR. 27T. R3.333:1	1	6
<b>COMMON PARTS</b>				
E-3Y1-02		OUTPUT TUBE	1	9
E-3Y1-03		OUTPUT TUBE 1 <sup>ST</sup> GEAR. 35T. R2.917:1	1	6
E-3Y1-04		OUTPUT TUBE 2 <sup>ND</sup> GEAR. 23T. R2.090:1	1	6
E-3Y1-05		OUTPUT TUBE 3 <sup>RD</sup> GEAR. 28T. R1.556:1	1	6
E-3Y1-08		1 <sup>st</sup> /2 <sup>nd</sup> DRIVE DISC & REV GEAR OUTPUT. 40T. R3.333:1	1	8
E-3Y1-09		SPLINED SLEEVE 1 <sup>st</sup> /2 <sup>nd</sup> OUTPUT	1	1
E-3Y1-11		SPLINED SLEEVE 3 <sup>rd</sup> /4 <sup>th</sup> OUTPUT	1	5
E-3Y1-12		BEARING TRACK 4 <sup>TH</sup> OUTPUT	1	8
E-3Y1-13		INPUT QUILL SHAFT	1	8
E-3Y1-14		INPUT 1 <sup>ST</sup> /REV & 2 <sup>ND</sup> GEARSHAFT. 12T./12T.REV. &11T.	1	6
E-3Y1-15		INPUT 3 <sup>RD</sup> GEAR. 18T. R1.556:1	1	8
E-3Y1-19		SPLINED SLEEVE	1	1
E-3Y1-20		BEARING TRACK 5 <sup>TH</sup> GEAR INPUT	1	4
E-3Y1-21		CASTING FOR :- Q333	1	6
E-3Y1-22		SELECTOR FORK No.1 - 1 <sup>st</sup> /2 <sup>nd</sup> GEARS.	1	6
E-3Y1-23		CASTING FOR :- Q334	1	4
E-3Y1-24		SELECTOR FORK No.2 - 3 <sup>rd</sup> /4 <sup>th</sup> GEARS.	1	4
E-3Y1-25		CASTING FOR :- Q335	1	9
E-3Y1-26		SELECTOR FORK No.3 - 5 <sup>th</sup> GEAR.	1	9
E-3Y1-27		SELECTOR ROD No.2 - 3 <sup>rd</sup> /4 <sup>th</sup> GEARS.	1	10
E-3Y1-28		SELECTOR ROD No.1 - 1 <sup>st</sup> /2 <sup>nd</sup> GEARS.	1	10
E-3Y1-29		SELECTOR ROD No.3 - 5 <sup>th</sup> GEAR.	1	1
E-3Y1-30		BEARING TRACK 3 <sup>RD</sup> OUTPUT	1	8
E-3Y1-31		SEL. FORK No.1 STABALISER.	1	4
E-3Y1-32		CASING MOD TO SPEED O DRIVE BOSS.	1	3
E-3Y1-33		MODIFIED PLAIN WIRE RING	1	4
E-3Y1-34		SPACER – OUTPUT TUBE	1	8
E-3Y1-35		SPEED ‘O’ CAP SCREW.	1	7
E-3U2-20		3 <sup>rd</sup> /4 <sup>th</sup> & 5 <sup>th</sup> /REV. DRIVE DISC.	2	1
E-6G1-56		SELECTOR BOLT.	8	3
E-6R1-60		SPACER WASHER – REV. IDLER SPINDLE. –(BEHIND GEAR)	1	3
E-2Z1-110		MAGNET RETAINER.	1	6
<b>BOUGHT OUT ITEMS</b>				
ITEM No.				
1251		BRG. NEEDLE CAGE – 52x57x12 – 1 <sup>st</sup> ,3 <sup>rd</sup> &4 <sup>th</sup> O/P GEARS	3	2
1252		BRG. NEEDLE CAGE – 52x58x17 – 2 <sup>nd</sup> O/P GEAR	1	2
707		BRG. NEEDLE CAGE – 32x37x13 – 5 <sup>th</sup> I/P GEAR	1	2
1247		DU METRIC BUSH – M2010DU – REVERSE IDLER	2	2
757		PLAIN WIRE RING – M1700/100 – I/PUT SHAFT QUILL-MOD'D	1	3